

BOWRAMASTIC Gutter coat HB

black satin drainpipe & gutter coating, specially designed to give a durable and long-lasting finish on drainpipes & gutters

DESCRIPTION Bowramastic is a one component gutter coat that excels in quality and is designed to give a durable and long-lasting finish on drainpipes & gutters
The material is strong, very durable and dries and cures very quickly which made the product easy to process
Bowramastic is specially designed for shipbuilding, offshore oil rigs and pipelines. Many thousands of litres Bowramastic already found their way into this sector and has proven his quality on ships and drilling rigs.
All these features make the product most suitable for greenhouse buildings, in particular for the treatment of drainpipes and gutters, HBV Coatings has already treated many thousands of kilometres. Bowramastic is a problem free and labor-saving product; sustainability extends well over 7 or 8 years out, if applied to the correct film thickness.

- PROPERTIES/BENEFITS**
- excellent application properties
 - life-prolonging and protective coating
 - fast drying
 - flexible and durable properties.
 - excellent adhesion
 - will not be damaged by temperatures up to 70 °C

PRODUCT INFORMATION

Vehicle type	Vinyl copolymers
Density	0,91 kg/l
Volume solids	ca. 45%
Spreading rate	5 m ² / liter at 100 µm wet film thickness , depending on surface texture & method of application
Gloss	semi gloss
Shelf life	shelf life 12 months in unopened packaging

APPLICATION DETAILS

Application methods	application with brush, roller and spray equipment as airless, HVLP and conventional spray guns, stir thoroughly before use
Nozzle	airless / airmix 0,018" spray gun min. 2,5 mm, brush / roller n.a.
Thinner	HBV Thinner 9902, brush / roller application 0-5%, 9902 spray application 10-15%
Drying at 20°C	<ul style="list-style-type: none">• ca. ½ hour dust dry• ca. 1 ½ hour tack free• 12 hours recoat able

Conditions during application do not apply in direct sunlight

SYSTEMS

Pre-treatment surfaces to be coated must be clean, dry, and free of wax, grease, dust, mildew, and scaling paint. Use a suitable cleaning agent / degreaser.
If excessive weathering has occurred exposing the original substrate the surface must be abraded
Bowramastic is applied in two or three layers with a roller or brush, allow sufficient drying time between the paint layers.

FOR SAFETY PRECAUTIONS, WE REFER TO THE **MATERIAL SAFETY DATA SHEET**